



PRODUCT/PROCESS CHANGE NOTICE (PCN)

ATTACHMENT - PCN #: A-0408-01 REV.1

PCN Type: Assembly Material Change
Data Sheet Change: None
Detail Of Change:

IDT has qualified the PQFP package family using new mold compound material from Sumitomo and a new die attach material from Ablestik. The successful completion of this qualification has improved IDT's support of current and future production needs for components that can meet 260°C peak reflow temperature requirements. There is no change in Moisture Sensitive Level (MSL). Products will be shipped at the existing MSL and each shipment is labeled with the correct MSL. Please refer to the label on each shipment for MSL information. Customer should not be adversely impacted by this change.

Description	Affected Package Types	Material	
		Existing	Add
Mold Compound Material	DB44, PM80/100/144/160/ 208, PX128, PU128/144	Sumitomo 6300 series	Sumitomo EME-G700 series
	DN52 / PM64	Sumitomo 6650RA	Sumitomo EME-G700 series
Die Attach Material	DB44, PM80/100/144/160/ 208, PX128, PU128/144	Ablestik 84-1MISR4	Ablestik 3230
	DN52 / PM64	Ablestik 8361J	Ablestik 2200

The affected products are as follow:

Industry Package	IDT Part No	Industry Package	IDT Part No	Industry Package	IDT Part No
PQFP 44	IDT728980DB	PQFP 64	IDT821054PQF	PQFP 144	IDT77V1253L25PGI
PQFP 44	IDT728981DB	PQFP 64	IDT821064PQF	PQFP 144	IDT77V1254L25PGI
PQFP 44	IDT728985DB	PQFP 100	IDT7290820PQF	PQFP 144	IDT77V1264L200PG
PQFP 44	IDT72V8980DB	PQFP 100	IDT72V70200PQF	PQFP 144	IDT77V1264L200PGI
PQFP 44	IDT72V8981DB	PQFP 100	IDT72V90823PQF		
PQFP 44	IDT72V8985DB	PQFP 128	IDT821068PX		
PQFP 44	IDT72V8988DB	PQFP 128	IDT82V2108PX		
PQFP 52	IDT821034DN	PQFP 144	IDT77V1253L25PG		

Note: For T & R (shipping method) "8" is added to the p/n and for industrial grade "I" is added to the part number.

Samples are not built ahead of the change and are limited to selective devices. Please contact your local filed sales representative for sample availability and additional information.



Integrated Device Technology, Inc.
2975 Stender Way, Santa Clara, CA - 95054

PRODUCT/PROCESS CHANGE NOTICE (PCN)

ATTACHMENT - PCN #: A-0408-01 REV.1

Qualification Plan #: P02-11-11

Test Vehicle: IDT82V2108PX/IDT821034DN

Qualification Test Plan and Results:

Test Description	Test Method	Sample Size / # of Fails	Test Results Pkg - PX128 IDT82V2108PX	Test Results Pkg - DN52 IDT821034DN
* High Accelerated Stress Test (Biased, 130 °C/85% RH, 100 Hrs)	JESD22-A110-B	45/0	45/0	45/0
* Temperature Cycling (-65 °C to 150 °C, 500 cycle)	JESD22-A104-B	45/0	45/0	45/0
* Auto Clave (121 °C, 2 ATM, 168 Hrs)	JESD22-A102-C	45/0	45/0	45/0
Life Test (125 °C, 1000 Hrs)	JESD22-A108-B	77/0	77/0	77/0
High Temp Stabilization Bake (150 °C, 1000 Hrs)	JESD22-A103-B	77/0	77/0	77/0
Moisture Sensitivity Classification	J-STD-020B	90/0	90/0	90/0
Internal Visual Inspection	MIL-STD-883 Method - 2010	5/0	5/0	5/0
External Visual Inspection	JESD22-B101	25/0	25/0	25/0
X-ray Examination	MIL-STD-883 Method - 2015	45/0	45/0	45/0
Bond Pull Test	MIL-STD-883 Method - 2011	5/0	5/0	5/0
Lead Integrity Test	JESD22-B105C	3/0	3/0	3/0
Solderability Test	JESD22-B102-C J-STD-002	5/0	5/0	5/0
Bake & Ball Shear Strength	JESD22-B116	5/0	5/0	5/0
Physical Dimensions	JESD22-B100-B	5/0	5/0	5/0
Die Shear Strength	MIL-STD-883 Method - 2019	5/0	5/0	5/0

Notes: * Test requires moisture pre-conditioning sequence per JESD22-A113C.

SUMITOMO BAKELITE SUMIKON[®]

EME-G700

MULTI-AROMATIC RESIN
Br/Sb FREE
FOR Pb FREE PKG
LOW WATER ABSORPTION

EME-G700

TYPICAL PROPERTIES:

<u>ITEM</u>	<u>TEST METHOD</u>	<u>UNIT</u>	<u>VALUES</u>
SPIRAL FLOW	SB-U-03-003	cm	110
GEL TIME (at 175°C)	SB-U-03-005	sec	30
THERMAL EXPANSION α_1	SB-U-02-002	X 10 ⁻⁵ 1/°C	1.2
THERMAL EXPANSION α_2	SB-U-02-002	X 10 ⁻⁵ 1/°C	4.9
Tg	SB-U-02-002	°C	130
THERMAL CONDUCTIVITY	SB-U-02-004	W/m •°C	88x 10 ⁻²
FLEXURAL STRENGTH	SB-U-01-001	N/ mm ²	
(at 25°C)			170
(at 240°C)			21
FLEXURAL MODULUS	SB-U-01-002	X 10 ² N/mm ²	
(at 25°C)			190
(at 240°C)			6.0
SPECIFIC GRAVITY	SB-U-03-018	-----	1.95
VOLUME RESISTIVITY	SB-U-00-004	Ω - cm	1 x 10 ¹²
(at 150°C)			
UL FLAME CLASS	SB-U-03-003	UL-94	V-0
WATER ABSORPTION	SB-U-03-002	% weight gain	0.15
(boiling, 24 h)			
EXTRACTED Na ⁺	SB-U-04-043	ppm	1
EXTRACTED Cl ⁻	SB-U-04-043	ppm	5

TYPICAL, NOT GUARANTEED PROPERTIES

MOLDING AND POST MOLD CURE CONDITIONS:

	<u>STANDARD</u>	<u>RANGE</u>
TRANSFER PRESSURE	80 x10 ⁵ Pa	70-120 x10 ⁵ Pa
MOLD TEMPERATURE	180°C	175-185°C
CURE TIME (C or A)#	A/90 sec	70-120 sec
POST-MOLD CURE TEMP	175°C	170-180°C
POST-MOLD CURE TIME	6 h	4-8 h

#Conventional or Auto

rev. Feb. '03

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SUMITOMO BAKELITE CO., LTD.

Tennoz Parkside Building, 5-8 Higashi-Shinagawa, 2-Chome Shinagawa-ku, Tokyo 140, Japan

ABLEBOND® 2200

SNAP CURE LOW STRESS DIE ATTACH ADHESIVE

DESCRIPTION

ABLEBOND® 2200 low stress die attach adhesive is designed for high reliability metal leadframe packaging applications. This adhesive, which is based on Ables-

tik's proprietary hybrid chemistry, features low modulus and increased hot wet die shear strength for improved JEDEC performance.

FEATURES

- Low stress
- Snap/spot cure
- Improved JEDEC performance
- Excellent hot/wet adhesion to metal leadframes
- Low moisture absorption
- Bondline thickness control
- Solvent-free

<i>Typical Uncured Properties</i>		<i>ABLEBOND 2200</i>	<i>Test Description</i>							<i>Test Method</i>
Filler Type		Silver								
Viscosity @ 25°C		9000 cP	Brookfield CP51 @ 5 rpm							ATM-0018
Thixotropic Index		4.8	Viscosity @ 0.5/Viscosity @ 5 rpm							ATM-0089
Est Work Life @ 25°C		24 hours	25% increase in viscosity @ RT							ATM-0087
Est Storage Life @ -40°C		1 year								ATM-0068
<i>Cure Process Data</i>		<i>ABLEBOND 2200</i>	<i>Test Description</i>							<i>Test Method</i>
Weight Loss on Cure		1.7%	10 x 10 mm Si die on glass slide							ATM-0031
Recommended Cure Condition		Fast Oven Cure	30 minutes @ 175°C							
Alternate Cure Condition		Hot Plate Spot Cure	30 seconds @ 200°C							
Snap Cure Profile	Zone Number	1	2	3	4	5	6	7	Time	
	Temp °C	165	185	200	220	220	220	220	60 sec	
	N ₂ Flow	10 liters/minute @ 150°C								
<i>PHYSIOCHEMICAL PROPERTIES - Post Cure</i>		<i>ABLEBOND 2200</i>	<i>Test Description</i>							<i>Test Method</i>
Ionic Chloride	< 5 ppm	Teflon flask, 5 gm sample/20-40 mesh, 50 gm DI water, 100°C for 24 hours							ATM-0007	
Sodium	< 5 ppm									
Potassium	< 5 ppm									
Water Extract Conductivity	26 µmhos/cm	Conductometer							ATM-0044	
pH	4.8	pH meter							ATM-0002	
Weight Loss @ 300°C	1.4%	Thermogravimetric analysis							ATM-0073	

The figures shown above are typical values only. If you need to write a specification, please request our current Standard Release Specification.

2200

PHYSIOCHEMICAL PROPERTIES - Post Cure	ABLEBOND 2200	Test Description		Test Method								
Glass Transition Temperature	-15°C	TMA penetration mode		ATM-0058								
Coefficient of Thermal Expansion Below Tg Above Tg	66 ppm/°C 290 ppm/°C	TMA expansion mode		ATM-0055								
Dynamic Tensile Modulus @-65°C @ 25°C @ 150°C @ 250°C	2600 MPa (370,000 psi) 170 MPa (24,000 psi) 81 MPa (12,000 psi) 120 MPa (17,000 psi)	Dynamic mechanical thermal analysis (DMTA) using <0.5mm thick sample		ATM-0112								
Moisture Absorption @ Saturation	0.24%	Dynamic vapor sorption after 85°C/85% RH exposure		ATM-0093								
THERMAL/ELECTRICAL PROPERTIES - Post Cure	ABLEBOND 2200	Test Description		Test Method								
Thermal Conductivity	2.0 W/mK	C-MATIC conductance tester		ATM-0017								
Volume Resistivity	<table border="1"> <tr> <td>Oven Cured</td> <td>0.001 ohm-cm</td> </tr> <tr> <td>Snap Cured</td> <td>0.0005 ohm-cm</td> </tr> </table>	Oven Cured	0.001 ohm-cm	Snap Cured	0.0005 ohm-cm	4-point probe		ATM-0020				
Oven Cured	0.001 ohm-cm											
Snap Cured	0.0005 ohm-cm											
MECHANICAL PROPERTIES - Post Cure	ABLEBOND 2200	Test Description		Test Method								
Die Shear Strength @ 25°C	7.0 kg _f /die	2 x 2mm (80 x 80 mil) Si die on Ag/Cu leadframe		ATM-0052								
Die Shear Strength (kg _f /die) vs. Temperature	<table border="1"> <tr> <td>@25°C</td> <td>12</td> </tr> <tr> <td>@150°C</td> <td>7.0</td> </tr> <tr> <td>@200°C</td> <td>6.2</td> </tr> <tr> <td>@250°C</td> <td>4.7</td> </tr> </table>	@25°C	12	@150°C	7.0	@200°C	6.2	@250°C	4.7	3 x 3 mm (120 x 120 mil) Si die on Ag/Cu leadframe		ATM-0052
@25°C	12											
@150°C	7.0											
@200°C	6.2											
@250°C	4.7											
Die Shear Strength (kg _f /die) after 85°C/85% RH exposure for 168 hours	<table border="1"> <tr> <td>@25°C</td> <td>16</td> </tr> <tr> <td>@150°C</td> <td>6.2</td> </tr> <tr> <td>@200°C</td> <td>6.2</td> </tr> <tr> <td>@250°C</td> <td>5.6</td> </tr> </table>	@25°C	16	@150°C	6.2	@200°C	6.2	@250°C	5.6	3 x 3 mm (120 x 120 mil) Si die on Ag/Cu leadframe		ATM-0052
@25°C	16											
@150°C	6.2											
@200°C	6.2											
@250°C	5.6											
Chip Warpage @ 25°C vs. Chip Size	<table border="1"> <tr> <td>Post Cure</td> <td>15 µm</td> </tr> <tr> <td>+ Wirebond (1 min @ 250°C)</td> <td>18 µm</td> </tr> <tr> <td>+ Post Mold Bake (4 hrs @ 175°C)</td> <td>18 µm</td> </tr> </table>	Post Cure	15 µm	+ Wirebond (1 min @ 250°C)	18 µm	+ Post Mold Bake (4 hrs @ 175°C)	18 µm	12.7 x 12.7 x 0.38mm (500 x 500 x 15 mil) Si die on 0.2mm (8 mil) thick Ag/Cu LF		ATM-0059		
Post Cure	15 µm											
+ Wirebond (1 min @ 250°C)	18 µm											
+ Post Mold Bake (4 hrs @ 175°C)	18 µm											

APPLICATION GUIDELINES**SHIPMENT**

This Ablestik product is packed and shipped in dry ice at -80°C . Inside every dry ice shipment of Ablestik's products is a small packet containing the ABLECUBE. This is a small blue cube which retains its shape at -40°C . If the ABLECUBE is exposed to temperatures higher than -40°C , the cube will melt.

Please check the state of the ABLECUBE to ensure the integrity of the shipment. If the ABLECUBE has melted upon Receiving inspection, place the entire shipment in a -40°C freezer and contact your Ablestik Customer Service or Sales Representative.

UNPACKING

Transfer the syringes from the dry ice to a -40°C freezer without ANY delays. Freeze-thaw voids will form in the syringes if the syringes are repeatedly thawed and refrozen.

STORAGE

This Ablestik product must be stored at -40°C . The shelf life of the material is only valid when the material has been stored at the specified storage condition. Incorrect storage conditions will degrade the performance of the material in both handling (e.g. dispensing or screen printing) and final cured properties.

THAWING

Allow the container to reach room temperature before use. After removing from the freezer, set the syringes to stand vertically while thawing. Refer to the Syringe Thaw Time chart for the thaw time recommendation.

DO NOT open the container before contents reach ambient temperature. Any moisture that collects on the thawed container should be removed prior to opening the container.

DO NOT re-freeze. Once thawed to room temperature, the adhesive should not be re-frozen.

ADHESIVE APPLICATION

Thawed adhesive should be immediately placed on dispense equipment for use. If the adhesive is transferred to a final dispensing reservoir, care must be exercised to avoid entrapment of contaminants and/or air into the adhesive.

Adhesive must be completely used within the product's recommended work life of 24 hours.

Apply enough adhesive to achieve a 25-50 μm (1-2 mil) wet bondline thickness, dispensed with approximately 25% - 50% filleting on all sides of the die. Alternate dispense amounts may be used depending on the application requirements. Star or crossed shaped dispense patterns will yield fewer bondline voids than the matrix style of dispense pattern.

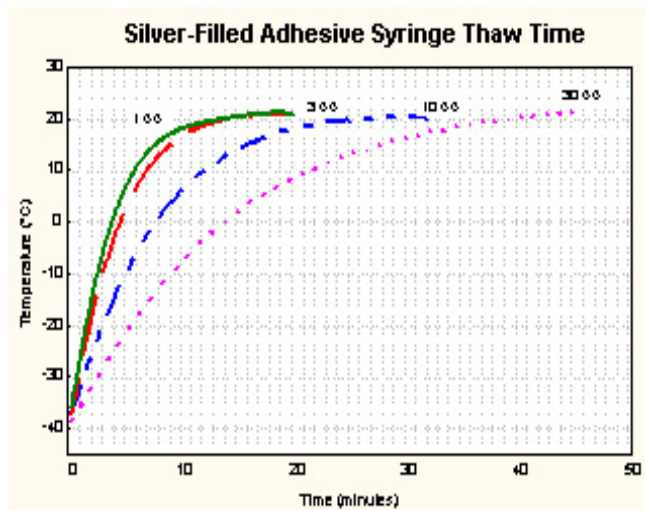
Contact your Ablestik Technical Service Department for detailed recommendation on adhesive application, including dispensing.

CURE

This adhesive can be cured in box or in-line ovens. The recommended box oven cure temperature for this adhesive is 175°C .

AVAILABILITY

ABLEBOND[®] adhesives are packaged in syringes or jars per customer specification. Available package sizes range from 1cc to 30cc and 1 ounce to 1 pound. For details, refer to the Ablestik Standard Package Data Set or contact your Customer Service Representative.



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For a technical contact nearest you, visit

www.ablestik.com

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ABLEBOND® 3230

LOW STRESS CONDUCTIVE DIE ATTACH ADHESIVE

DESCRIPTION

ABLEBOND® 3230 low stress, electrically conductive die attach adhesive is designed for high reliability packaging applications. This electrically conductive adhesive offers

improved JEDEC performance, fast oven cure, and excellent adhesion to copper. It can be used in various package sizes.

FEATURES

- Low stress
- Improved JEDEC performance
- Fast oven cure
- Excellent adhesion to copper

TYPICAL UNCURED PROPERTIES		TEST DESCRIPTION	TEST METHOD
Filler Type	Silver	Brookfield CP-51 @ 5 rpm Viscosity @ 0.5/Viscosity @ 5 rpm 25% increase in viscosity @ RT	PT-42 PT-61 PT-59 PT-13
Viscosity @ 25°C	9,000 cps		
Thixotropic Index	5.6		
Estimated Work Life @ 25°C	24 hours		
Estimated Storage Life @ -40°C	1 year		
CURE PROCESS DATA			
Weight Loss on cure	3.9%	10 x 10 mm Si die on glass slide	PT-80
Recommended Cure Condition	30 minute ramp to 175°C; hold at 175°C for 15 minutes		

Typical properties are not intended to be used as specification limits. If you need to write a specification, please request our Standard Release Specification.

PHYSIOCHEMICAL PROPERTIES - POST CURE			TEST DESCRIPTION	TEST METHOD
Ionics	Chloride	5 ppm	Teflon flask 5 gm sample/ 20-40 mesh 50 gm DI water 100°C for 24 hours	CT-13
	Sodium	5 ppm		
	Potassium	1 ppm		
Glass Transition Temperature (Tg)		37°C	TMA penetration mode	MT-14
Coefficient of Thermal Expansion			TMA expansion mode	MT-9
	Below Tg	80 ppm/°C		
	Above Tg	205 ppm/°C		
Dynamic Tensile Modulus			Dynamic mechanical thermal analysis using <0.5 mm thick sample	MT-12
	@ -65°C	3500 MPa (510 Kpsi)		
	@ 25°C	2900 MPa (430 Kpsi)		
	@ 150°C	69 MPa (10 Kpsi)		
	@ 250°C	90 MPa (13 Kpsi)		
Moisture Absorption @ Saturation		0.29%	Dynamic vapor sorption after 85°C/85% RH exposure	PT-65
THERMAL/ELECTRICAL PROPERTIES - POST CURE				
Thermal Conductivity		0.6 W/mK	Laser flash	PT-96
Volume Resistivity		0.05 ohm-cm	4-point probe	PT-46
MECHANICAL PROPERTIES - POST CURE				
Die Shear Strength @ 25°C		15 kg_f/die	2 x 2 mm Si die on Ag/Cu LF	MT-4

Typical properties are not intended to be used as specification limits. If you need to write a specification, please request our Standard Release Specification.

ABLEBOND® 3230

LOW STRESS CONDUCTIVE DIE ATTACH ADHESIVE

APPLICATION GUIDELINES

SHIPMENT

This Ablestik product is packed and shipped in dry ice at -80°C. Inside every dry ice shipment of Ablestik's products is a small packet containing the ABLECUBE. This is a small blue cube which retains its shape at -40°C. If the ABLECUBE is exposed to temperatures higher than -40°C, the cube will melt.

Please check the state of the ABLECUBE to ensure the integrity of the shipment. If the ABLECUBE has melted upon Receiving Inspection, place the entire shipment in a -40°C freezer and contact your Ablestik Customer Service or Sales Representative.

UNPACKING

Transfer the syringes from the dry ice to a -40°C freezer without ANY delays. Freeze-thaw voids will form in the syringes if the syringes are repeatedly thawed and refrozen.

STORAGE

This Ablestik product must be stored at -40°C. The shelf life of the material is only valid when the material has been stored at the specified storage condition. Incorrect storage conditions will degrade the performance of the material in both handling (e.g. dispensing or screen printing) and final cured properties.

THAWING

Allow the container to reach room temperature before use. After removing from the freezer, set the syringes to stand vertically while thawing. Refer to Syringe Thaw Time chart below for the thaw time recommendation.

DO NOT open the container before contents reach ambient temperature. Any moisture that collects on the thawed container should be removed prior to opening the container.

DO NOT re-freeze. Once thawed to room temperature, the adhesive should not be re-frozen.

ADHESIVE APPLICATION

Thawed adhesive should be immediately placed on dispense equipment for use. If the adhesive is transferred to a final dispensing reservoir, care must be exercised to avoid entrapment of contaminants and/or air into the adhesive. Adhesive must be completely used within the product's recommended work life of 24 hours.

Apply enough adhesive to achieve a 25-50 µm (1-2 mil) wet bondline thickness, dispensed with approximately 25% - 50% filleting on all sides of the die. Alternate dispense amounts may be used depending on the application requirements. Star or cross shaped dispense patterns will yield fewer bondline voids than the matrix style of dispense pattern.

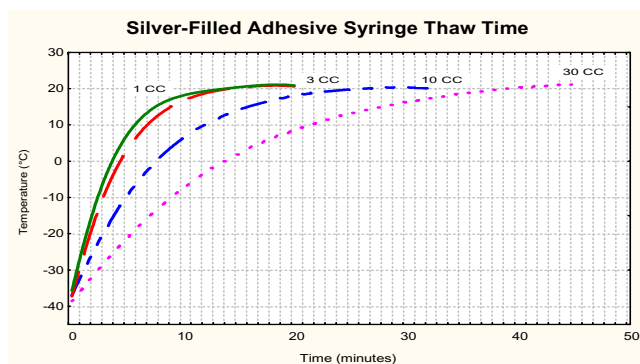
Contact Ablestik Technical Service Department for detailed recommendation on adhesive application, including dispensing.

CURE

This adhesive may be cured in box ovens. Refer to the recommended cure profile on this technical data sheet.

AVAILABILITY

Ablebond® adhesives are packaged in syringes or jars per customer specification. Available package sizes range from 1cc to 30cc and 1 ounce to 1 pound. For details, refer to the Ablestik Standard Package Data Set, or contact your Customer Service Representative.



CAUTION This product may cause skin irritation in sensitive persons. Avoid skin contact. If contact does occur, wash area immediately with soap and water. Please refer to Material Safety Data Sheet (OSHA) for more details.

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